Introduction
This document is under construction ...

Other changes to the \LaTeX kernel
\symbol in math mode for large Unicode values
The \LaTeX 2\epsilon kernel defines the command \symbol, which allows characters to be typeset by entering their \textquote{slot number}. With the Lua\TeX{} and Xe\TeX{} engines, these slot numbers can extend to very large values to accommodate Unicode characters in the upper Unicode planes (e.g., bold mathematical capital A is slot number \texttt{1D400} in hex or \texttt{119808} in decimal). The Xe\TeX{} engine did not allow \symbol in math mode for values above \texttt{2^{16}}, and this limitation has now been lifted.

Spacing issues when using \linethickness
In some circumstances the use of \linethickness introduced a spurious space that shifted objects in a picture environments to the right. This has been corrected.

Better support for uncommon font series defaults
If a font family was set up with fairly unusual font series defaults, e.g.,

Changes to packages in the graphics category
Generate a warning if existing color definition is changed
If a color is defined twice using \DefineNamedColor, no info text \textquote{Redefining color ... in named color model ...} is written to the log file, because of a typo in the check. This has been corrected.

Changes to packages in the tools category
Support stretchable glue in \texttt{w}-columns
If stretchable glue, e.g., \dotfill, is used in tabular columns made with the array package, it stretches as it would in normal paragraph text. The one exception were \texttt{w}-columns (but not \texttt{W}-columns) were it got forced to its nominal width (which in case if \hfill or \dotfill is 0pt). This has been corrected and now \texttt{w}-columns behave like all other column types in this respect.

Changes to packages in the amsmath category
Placement corrections for two accent commands
The accent commands \dddot and \ddddot (producing triple and quatruple dot accents) moved the base character vertically in certain situations if it was a
single glyph, e.g., $Q \dddot{Q}$ were not at the same baseline. This has been corrected.  
(github issue 126)